

自動塗膠乾燥機

AUTOMATIC LINING-DRYING MACHINE

S-B10A 自動塗膠乾燥機係針對小型圓罐蓋設計塗膠乾燥機。捲緣後之罐蓋經落蓋座上之分蓋刀分割後由送蓋滑桿送入塗膠站。罐蓋由軋頭昇起，一組機械式（或電子式）噴槍將密封膠均勻注入罐緣。罐蓋再由轉蓋盤送入烘乾爐內，烘乾爐內之熱氣係由電熱產生並由鼓風機循環。罐蓋於爐內由八支螺趕往上帶動。乾燥之罐蓋於爐上方由磁鐵（或吸風式）輸送帶排出。自動潤滑循環系統及多重安全設計，使維修保養容易且換型簡便快速。

S-B10A



S-B10A Automatic Lining-Drying Machine is specially designed for small round end. Curled end is separated by knives at end magazine; then two reciprocating feeding bars send it to lining station. End is lifted up by a turning chuck. A mechanical gun (or electronic gun) undertake the lining task to evenly spray compound along the end fringe. Lined ends are transferred by a turret to enter drying oven, heating air is created and recycled by an electric heater and a blower. Ends are carried up through eight transfer screws and are ejected out through a magnetic (or suction type) belt. With recycleable lubricating system and multiple safety devices, easy for maintenance and can size changeover.

Certified by

ISO-9001

Quality Assurance System



新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

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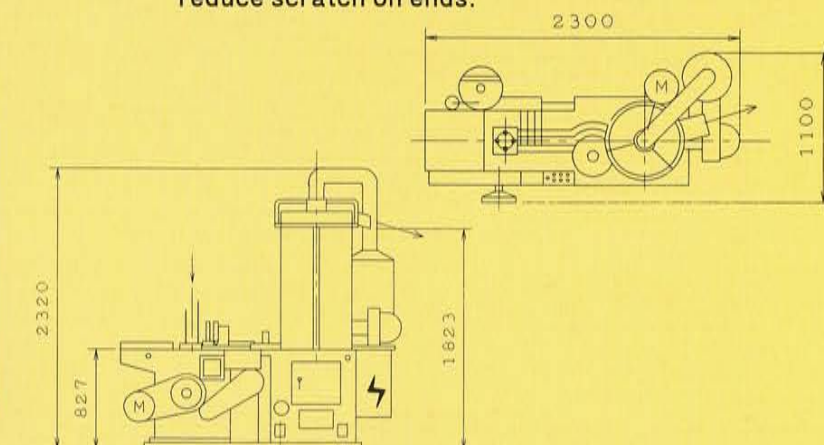
AUTOMATIC LINING-DRYING MACHINE

特點：

- 使用單支噴膠嘴，故噴膠量之調整容易並易清洗。
- 採用立式乾燥爐，佔地面積少。
- 為保護機械安全運轉，設有安全裝置。
- 乾燥爐內溫度可任意設定，而且有自動溫度控制器來保持所設定之溫度。
- 採用電磁離合器，減去機械式離合器應有的操作桿。
- 落蓋座配搖擺式擋刀，減少罐蓋擦傷。

FEATURES:

- Single nozzle adopted for high speed running, easy to adjust the quantity of lining compound applied, and easy to clean up the nozzle unit.
- Drying oven is vertical type, hence save space.
- Safety device provided to ensure running safely.
- Automatic temperature controller provided to enable adjusting the temperature in the oven between 0-250 degrees centigrade.
- Electric magnetic clutch adopted for easy operating.
- Swing stoppers equipped at end magazine, reduce scratch on ends.



規格 (Specification):

機 型	MACHINE TYPE	S-B10A
罐 蓋 徑 範 圍	Range of end dia.	200 ~ 404 D (鐵、鋁蓋: Tinsplate or Aluminum)
適 用 能 力	Capacity per minute	200~307 D up to 300 pcs/min. 401~404 D up to 250 pcs/min.
需要馬力及電熱	Horse power required and heater	主 馬 達 Main motor 3 HPx1 罐蓋排出馬達 End discharge motor 1/4HPx1 強力吹風機 Blower 1/2 Hpx1 電 熱 Heater 15 KW
需要壓縮空氣	Compressed air required	2 Kg/cm ² x 10 L/min.
淨 重	Net weight (approx.)	2200 Kgs
安裝面積及高度	Floor space overall height	2300L x 1100W x 2320H mm

* 機械式噴槍為標準配備。Mechanical lining gun is standard offer.

* 下軋頭轉速為獨立控制。(選項) Low chuck variable speed control is available on request.

* 規格如有變動，恕不另通知。Subject to chang without notice.

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