

# 自動罐蓋計數集蓋機

## AUTOMATIC END COUNTER AND STACKER

S-B10A-5自動罐蓋計數集蓋機係針對小型圓罐蓋設計之計數集蓋機。可與二台塗膠乾燥機S-B10A連線使用。烘乾之罐蓋由導路引導進入上方輸送帶，罐蓋由集蓋槽收集，再由導軌引導進入分割計數站，一對分割刀配合電眼執行分割及計數工作。計數好之罐蓋堆疊於導槽上，由氣缸帶動之推桿將堆疊之罐蓋推至後端出口，再由人工將罐蓋推入紙袋或移至紙箱。設計簡單及多重安全設計，使維修保養容易且換型簡便快速。

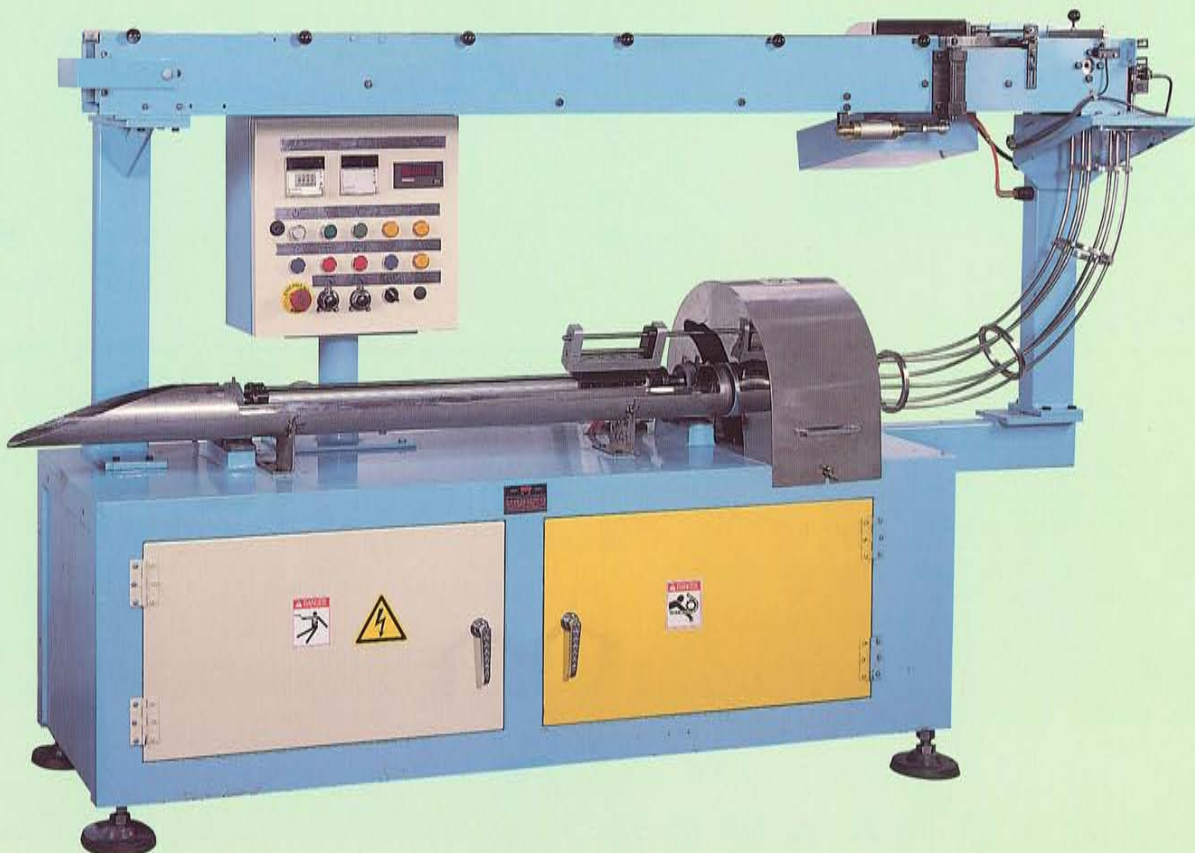
S-B10A-5 Automatic End Counter and Stacker is specially designed for small round end and is recommended to link with two sets of lining / drying machine S-B10A. Dried ends are guided by two chutes to reach the top conveyor then enter collection channel. Ends enter counting station, a pair of separating knives and a sensor undertake counting and collecting task. Counted ends stay at hemisphere trough and then are pushed forward by a linear cylinder to reach the end of the said through. Manually push is required to make ends enter a paper bag or move ends to a carton box. Simple design and multiple safety devices, easy for maintenance and can size changeover.

# S-B10A-5

Certified by

# ISO-9001

Quality Assurance System



**Shin-I**  
新益

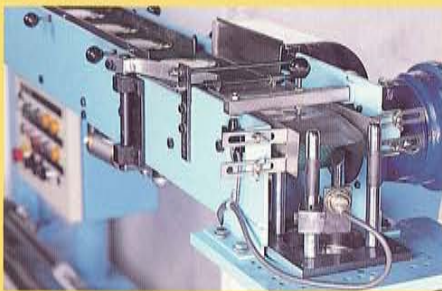
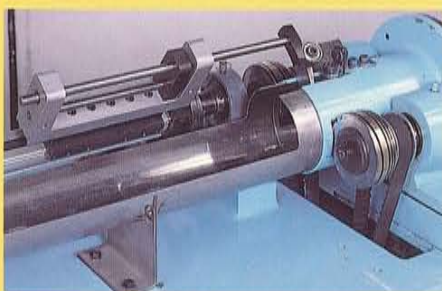
新益機械工廠股份有限公司  
SHIN-I MACHINERY WORKS CO., LTD.

# 自動罐蓋計數集蓋機

## AUTOMATIC END COUNTER AND STACKER

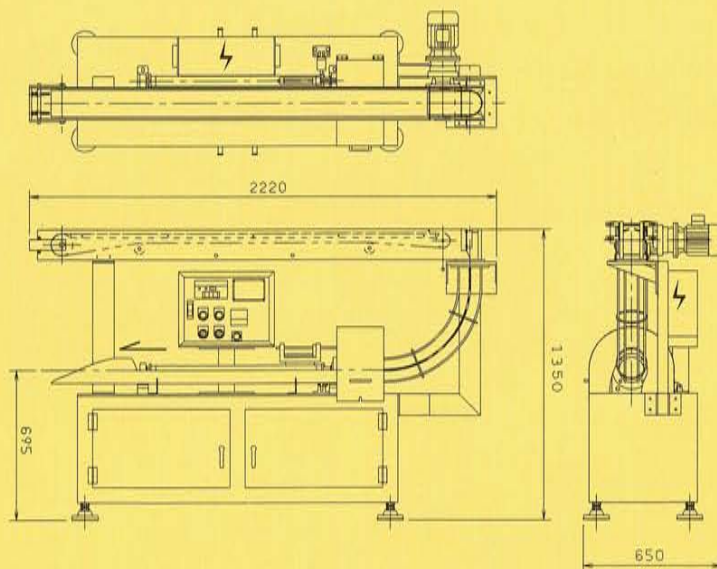
### 特點：

- 換型容易、品質堅固耐用。
- 計數正確、設定與調整快速。
- 多重安全設計能確保人機安全。
- 馬口鐵蓋或鋁蓋均能適用。
- PLC控制罐蓋推積、計數，到達設定罐蓋數後，氣壓缸自動撥走。
- 使用變頻器控制，可以配合產量調整速度。



### FEATURES:

- Easy for end size changeover and build for long life using .
- Precise ends counting, quick for resetting and adjusting.
- Mult-safety design for machine and personnel safety.
- Suitable for steel or aluminum ends counting and stacking.
- With PLC control system for ends auto stacking and counting operation.
- Equipped with a frequency inverter for variable speed control.



### 規格 (Specification):

機 型	MACHINE TYPE	S-B10A-5
適 用 蓋 徑	Range of end Dia.	200 ~ 404 D
每 分 鐘 產 能	Capacity per minute	Up to 700 ends / min.
需 要 馬 力	Horse power required	1/4 Hp × 1, 1/2 Hp × 1
壓 縮 空 氣	Compressed air required	3 kg / Cm <sup>2</sup> × 10 L / min.
淨 重	Net weight (approx.)	650 kgs
安 裝 面 積 及 高 度	Floor space overall height	2200L × 700W × 1550Hmm

\* 規格如有變動，恕不另通知。 Subject to chang without notice.

新益機械工廠股份有限公司  
SHIN-I MACHINERY WORKS CO., LTD.

台灣省台中縣清水鎮清水里中正街43號  
NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.  
TEL:886-(04)2623-8181 FAX:886-(04)2623-2129

Web address: <http://www.shinican.com>

E-mail: [shinican@ms15.hinet.net](mailto:shinican@ms15.hinet.net)

經銷商：  
AGENT：