自動運動運動。 AUTOMATIC LINING-DRYING MACHINE

S-B10AL自動塗膠乾燥機係針對圓型罐蓋設計塗膠乾燥機。捲緣後之罐蓋經落蓋座上之分蓋刀分割後由送蓋滑桿送入塗膠站。罐蓋由推蓋桿直接送入烘乾爐內,烘乾爐內之熱氣係由電熱產生並由鼓風機循環。罐蓋於爐内由二支螺桿往上帶動於翻轉後再由二支螺桿往下帶動。乾燥之罐蓋於爐下方排出。自動循環潤滑系統及多重安全設計,使維修保養容易且換型簡便快速。

S-B10AL Automatic Lining-Drying Machine is specially designed for round end. Curled end is separated by a pair of separating knives at end magazine; then feeding bars send it to lining station. End is lifted up by a turn-ing chuck. A mechanical gun(or electronic gun) under-take the lining task to evenly spray compound along the end fringe. Lined ends are sent into drying oven directly by end feeding bars. Inside the drying oven heating air is created and recycled by an electric heater and a blo-wer. Ends are carried up through two transfer screws, turn over and are carried down by the other two transfer screws. Dried ends exit from the bottom of the oven. With recycleable lubricating system and multiple safety devices, easy for maintenance and can size changeover.



Certified by

ISO-9001

Quality Assurance System



新

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新益機械工廠股份有限公司 SHIN-I MACHINERY WORKS CO., LTD.

自動達膠乾燥機

AUTOMATIC LINING-DRYING MACHINE

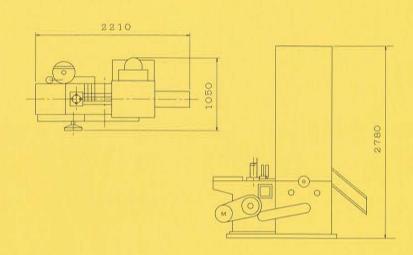
特點:

- ●使用單支噴膠嘴,故噴膠量之調整容易並易 清洗。
- 採用立式乾燥爐,佔地面積少。
- 為保護機械安全運轉,設有安全裝置。
- ●乾燥爐内溫度可任意設定,而且有自動溫度 控制器來保持所設定之溫度。
- ●可依客戶要求加裝電子噴槍或下軋頭調速機構。

FEATURES:

- Single nozzle adopted for high speed running, easy to adjust the quantity of lining compound applied, and easy to clean up the nozzle unit.
- Drying oven is vertical type, hence save space.
- Safety device provided to ensure running safely.
- Automatic temperature controller provided for drying oven.
- Electric lining gun and lower chuck speed control system can be adopted on request.





規格 (Specification):

機型	MACHINE TYPE	S-B10AL	
罐蓋徑範圍	Range of end dia.	200~700D (鐵、鋁蓋:Tinplate or Aluminum)	
適用能力	Capacity per minute	up to 150 pcs / min.	
需要馬力及電熱	Horse power required and heater	主馬達 Main motor 2HP×1 空壓機馬達 Motor of air compressor 1/4HP×1 強力吹風機 Blower 1/2Hp×1 電熱 Heater 15KW	
需要壓縮空氣	Compressed air required	2Kg / cm ² × 10L / min.	
淨 重	Net weight (approx.)	1600 Kgs	
安裝面積及高度	Floor space overall height	2210L×1000W×2780Hmm	

- *機械式噴槍為標準配備。Mechanical lining gun is standard offer.
- *規格如有變動,恕不另通知。 Subject to chang without notice.

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