

# 自動立式罐胴滾加強環機

## AUTOMATIC VERTICAL BEADING MACHINE

S-B17VBS自動立式罐胴滾加強環機是針對二片罐罐身底部側面單補強紋設計之補強機。修邊好之罐身（開口向下）由分罐螺桿及罐身轉盤帶入由滾環小輪伸入罐身內，滾環小輪藉由偏心軸之偏心作用靠向一只固定之弧型外輪對罐身壁擠壓成型。浸油式自動循環潤滑系統及多重安全設計，使維修保養容易且換型簡便快速。

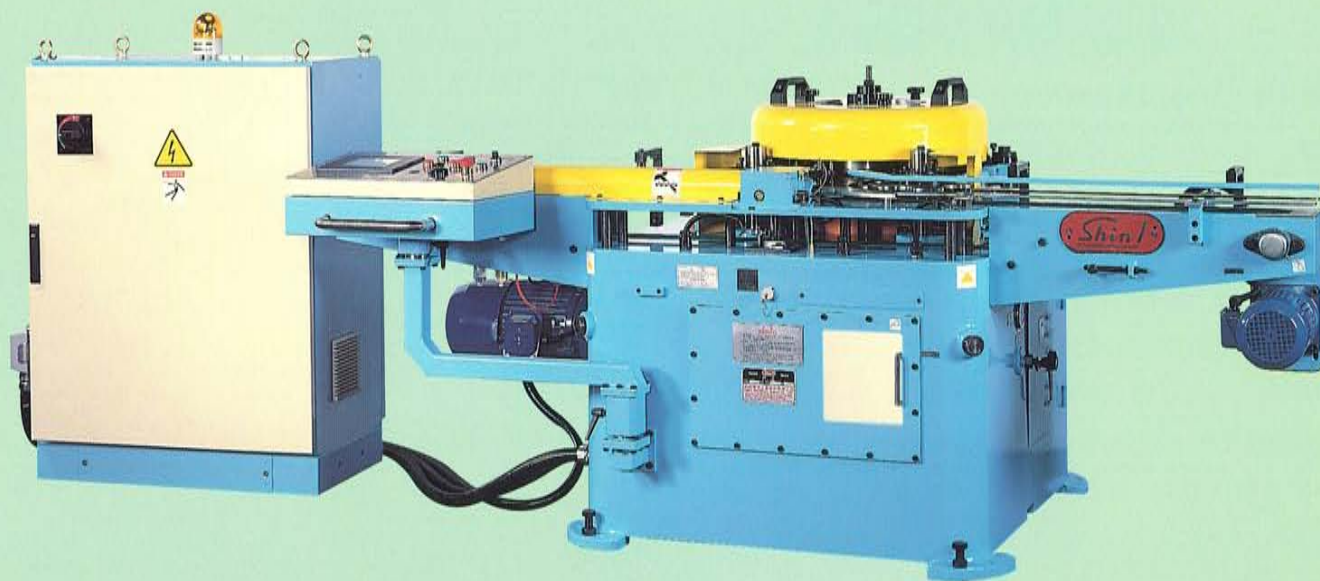
S-B17VBS Automatic Vertical Beading Machine is specially designed to make a single bead on the two piece can body wall near bottom. Trimmed can body (open side face down) is carried by a timing screw and a turret to let beading roller enter can inside. Single bead is created due to pressing between a beading rollers, fixed on an eccentric shaft, and a fixed arc beading rail. With recycleable centralized lubricating system and multiple safety devices, easy for maintenance and can size changeover.

# S-B17VBS

Certified by

## ISO-9001

Quality Assurance System



新益機械工廠股份有限公司  
SHIN-I MACHINERY WORKS CO., LTD.



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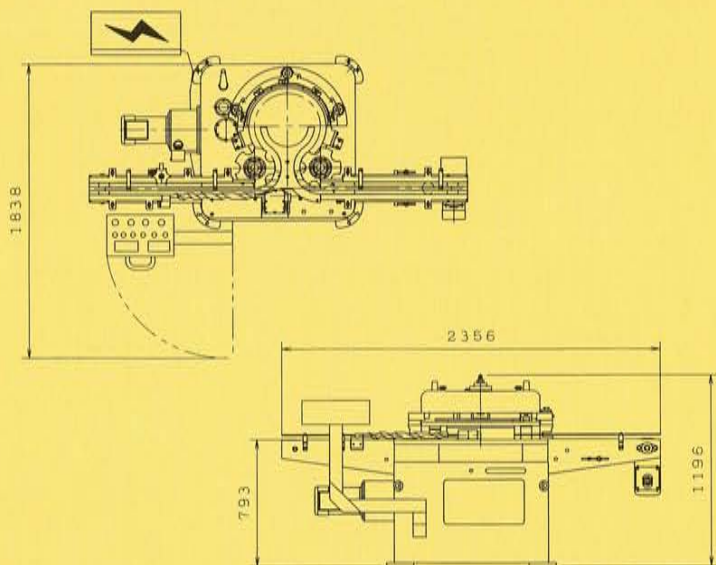
### 特點：

- 針對二片罐罐身底部側面單補強紋而設計。
- 裝置可循環式集中潤滑系統，保養方便。
- 使用人機介面（觸控螢幕）控制系統及變頻器作設定及無段變速控制。
- 與罐身接觸面均硬鉻處理或使用乙稀龍，防止擦傷。
- 全機自動控制系統能配合客戶全線自動化需要。
- 安全設計完善，確保機台及人員安全。



### FEATURES:

- Special desing to make single bead on two piece can body wall near bottom.
- Recycleable central control lubricating system.
- Ues human-machine interface (touchable screen) control system and inverter for set up and variable speed control.
- Can guide and Turrets with hard chromium plating or Nylon material.
- Full automatic control system for production line control.
- Mulit-safety design for machine and perso-nnel safety.



### 規格 (Specification):

機 型 MACHINE TYPE	4H	8H
適 用 罐 徑 Range of can dia.	200 ~ 401 D	200 ~ 401 D
適 用 罐 徑 Range of can height.	35 ~ 60 mm	35 ~ 60 mm
每 分 鐘 產 能 Capacity per minute	Up to 300 CMP	Up to 500 CMP
需 要 馬 力 Horse power required	3, 1/2 Hp	3, 1/2 Hp
淨 重 Net weight (approx.)	2150 kgs	2300 kgs
安裝面積及高度 Floor space overall height	2626L×2037W×1056Hmm	2626L×2037W×1056Hmm

\* 規格如有變動，恕不另通知。 Subject to chang without notice.

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AGENT：