

自動雙模沖蓋機

Automatic Double Dies Press

S-B18D自動雙模沖蓋機適用於小型罐蓋沖製。堆疊之長條料片經由油壓缸上推(亦可連接自動送料機S-B18-2M)，再由吸盤將料片一片一片送入送料台。送料台內往復運動之送料推桿配合沖頭時序將料片推入沖模內，沖壓成型之罐蓋經由打蓋器(或高壓空氣)自後方排出而料片廢料經由壓輪自側向排出。採雙模配置(四模配置適用於202D以下之小型蓋)，沖模由特殊合金鋼製成，堅固耐用。自動潤滑幫浦及多重安全設計，使維修保養容易且操作安全。

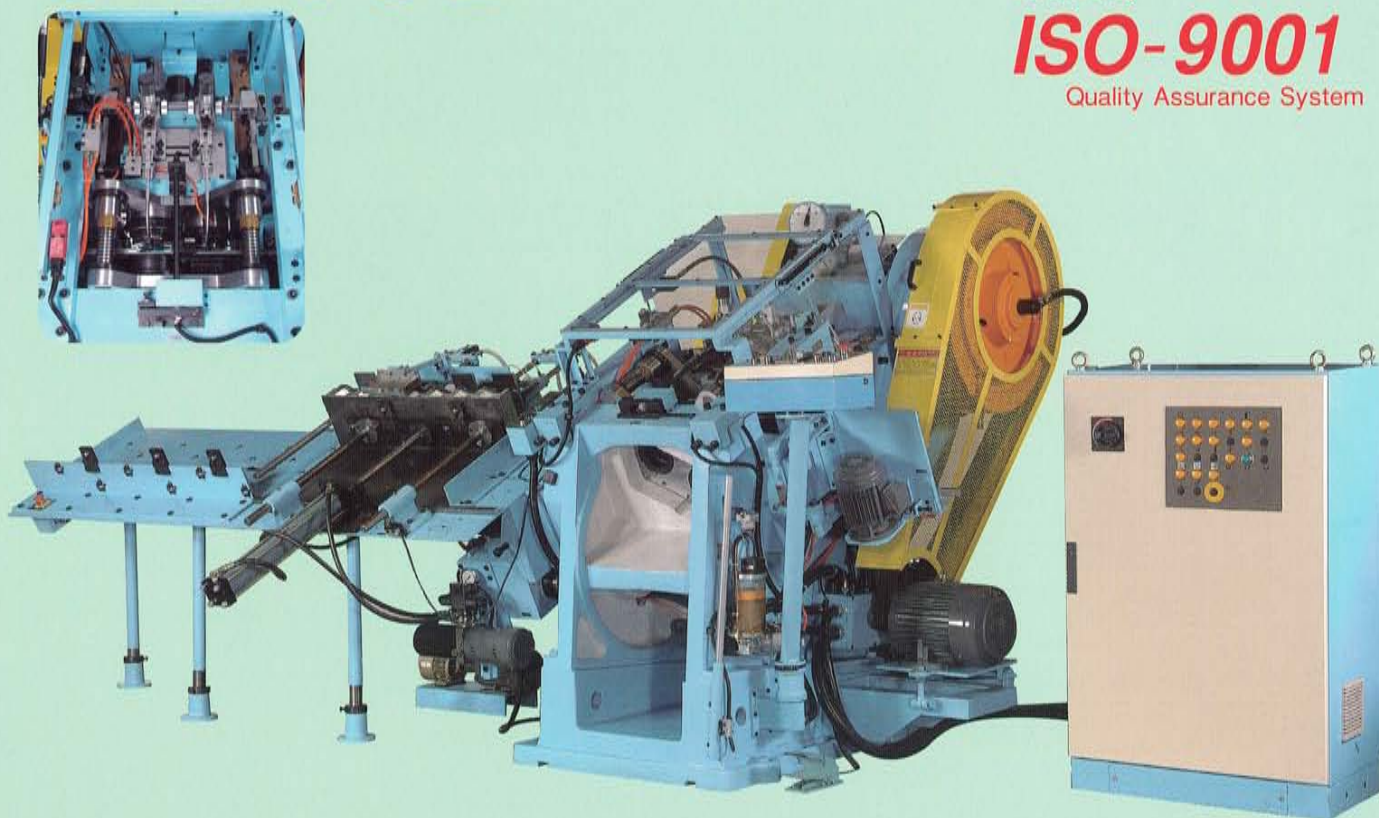
S-B18D Automatic Double Dies Press is built for small can end stamping. Piled strips are lifted by a set of hydraulic cylinders then suck pads send strip one by one to strip feeding station. (also can link with Automatic Strip Feeder S-B18-2M). Reciprocating feeding bar at feeding station push strip into punch tooling. Formed can end is ejected out via end kickers (or air blowing) to rear while strip scrap is ejected out by a pressing roller to side. Equipped with dual dies or four dies (for end smaller than 202D). Punch tooling is made of alloy steel; hence, sturdy for long life. An automatic lubrication pump and multiple safety devices are equipped for easy maintenance and safe operation.

S-B18D

Certified by

ISO-9001

Quality Assurance System



新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

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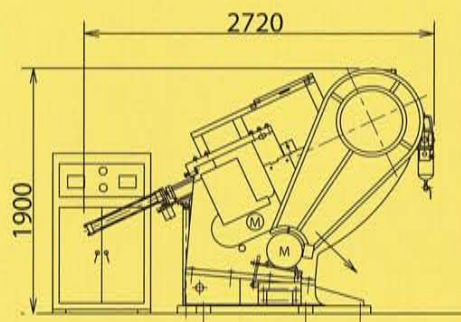
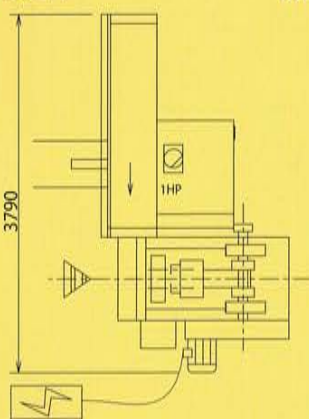
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特點：

- 沖蓋料片用油壓缸推送，並以近接開關控制料片之高度，確保吸料順利。
- 沖床之起動採用雙手起動方式，符合安全規定，確保操作安全。
- 使用大型空氣離合剎車器，動力傳送確實穩定。
- 使用機械式同步打蓋機構，排蓋迅速確實。
- 沖頭內附有油壓過載保護，安全確實。
- 本台C型開口處裝有二根限制桿，結構堅強。
- 安全設計完善，確保機台及人員安全。

FEATURES:

- Strips lifting by hydraulic cylinder on strip feeding table and use proximity switch for strips height control.
- With duplex switch for machine starting, safe and reliable.
- With Air Clutch for power transmission, effective and low maintenance.
- Mechanical end kicker is incorporated to ensure smooth end ejection.
- Hydraulic overload protection system inside the ram, certainly safe.
- Two supporting bars on the mainframe C open to ensure strong structure.



規格 (Specification):

機 型	MACHINE TYPE	S-B18D
適用罐蓋直徑	Range of end dia	113 ~ 401 D
每分鐘沖程數	Strokes per minute	113 ~ 301D up to 300 st/min. 307 ~ 401D up to 250 st/min.
需要馬力	Horse power required	A) 主馬達 Main motor 7 1/2 HP B) 油壓組合馬達 Hydraulic pump 2 HP C) 真空邦浦 Vacuum pump 1/2 HP C) 排廢料馬達 Vacuum pump 1/4 HP
適用鐵皮長度	Range of strip length	510 ~ 1028 mm
適用鐵板寬度	Range of strip width	128 ~ 220 mm
最大沖模高度	Max. die height	260 mm
安裝面積及高度	Floor space overall height	3790L X 2720W X 1900H mm
淨重	Net weight (approx)	5600 kgs

* 規格如有變動，恕不另通知。 Subject to change without notice.

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