

自動鐵皮供料機

AUTOMATIC FEEDING MACHINE

自動單式輪刀剪鐵機

AUTOMATIC GANG SLITTERS (SINGLE)

S-B23B 使用磁鐵排或吹風裝置及真空吸盤，將馬口鐵皮（或鋁皮）分離及吸起後，鐵皮經由滾輪被送到 S-B34S 剪鐵機。裁剪出直邊鐵條 (STRIP) 以供沖床使用。本機結構堅固，配備夾緊式刀框，刀框數之增減容易，不必將刀軸吊起拆解，經久耐用，裁剪之鐵皮料片尺寸精確，能滿足高速沖蓋機之嚴格要求。

S - B23B equipped with magnet sets (or air blowing system) and vacuum generators for tinplate or alu. sheet suction and separating. Then sheet be transferred to S-B34S automatic Gang Slitter for strip cutting. The S-B34S cutter shaft equipped with taper roller bearings on each end, ensure strips with maximize accuracy for stamping press. Mechanical clamping hubs are also equipped. Easy cutter hub change without cutter shaft dismantle.

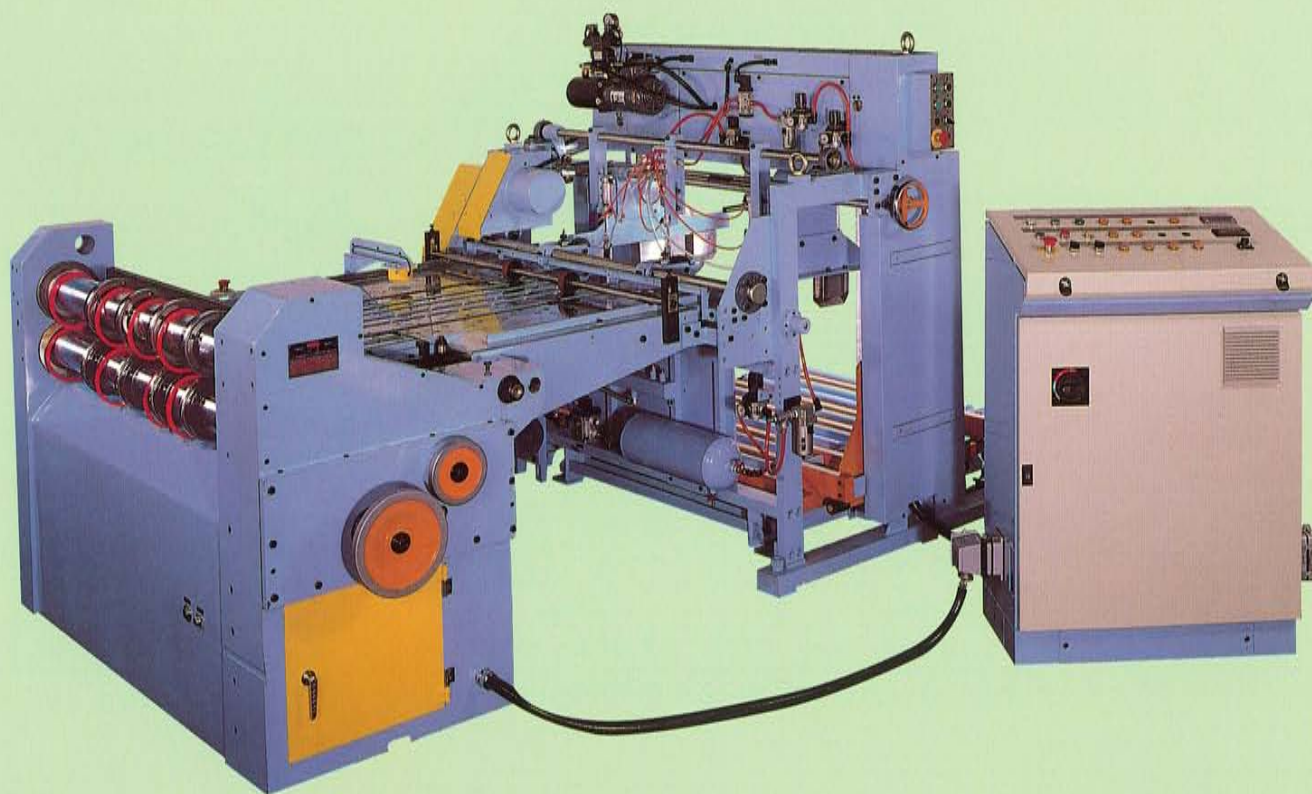
S-B23B

S-B34S

Certified by

ISO-9001

Quality Assurance System



新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

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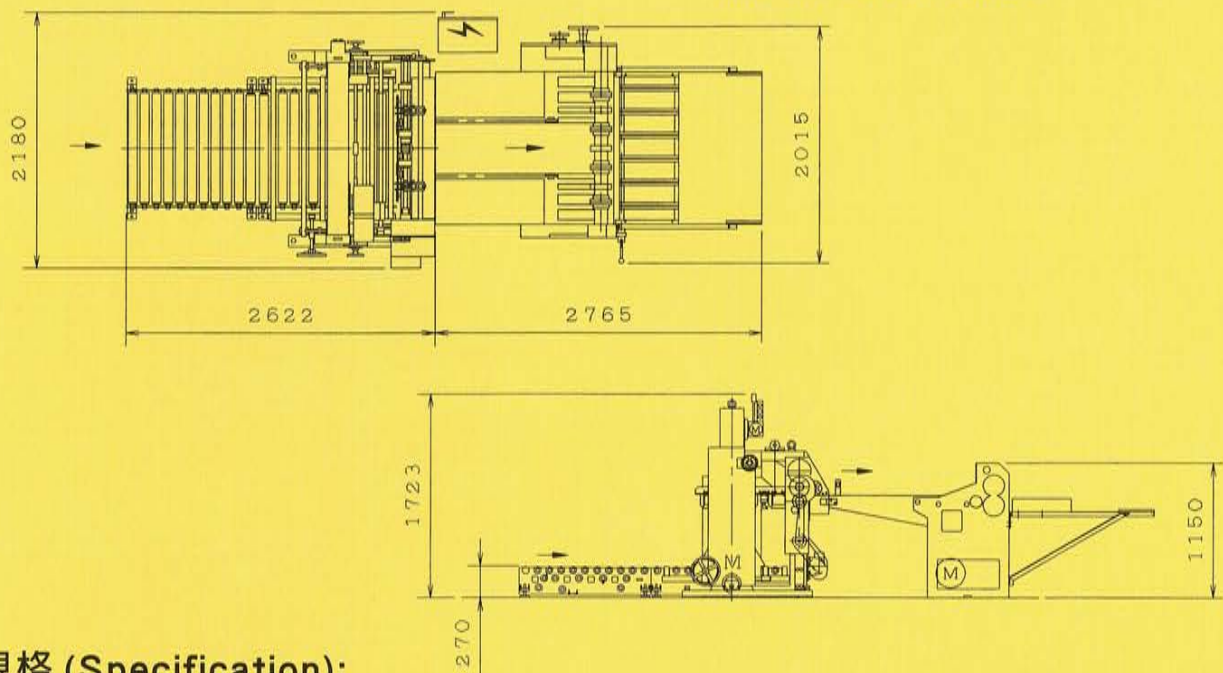
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特點：

- 用真空吸取鐵皮(或鋁皮)，吸材確實。
- 利用油壓缸自動控制鐵、鋁皮升降高度。
- 輪刀迴轉穩定，裁剪作業圓滑，可使料片尺寸劃一。刀軸直徑110mm。
- 設計簡單，易於換型、保養及刀框數之增減。
- 使用線切割夾緊式輪刀座及鎢鋼刀片。

FEATURES:

- With vacuum pads for sheet suction.
- With hydraulic cylinder to control height of sheets automatically.
- Big cutter shafts $\phi 110\text{mm}$ adopted to ensure strip dimension and squareness.
- Simple desing, easy maintenance and changeover for different can size, easy for cutter hub change.
- Equipped with mechanical clamping hubs and carbide cutters.



規格 (Specification):

機 型	MACHINE TYPE	S-B23B	S-B34S
馬口鐵最大尺寸	Max. tinplate size	1145×1145 mm	1145×1145 mm
馬口鐵最小尺寸	Min. tinplate size	600×600 mm	500×600 mm
最大鐵皮厚度	Max. sheet thickness	0.4 mm	0.4 mm
每 分 鐘 產 能	Capacity per minute	UP to 40 SPM	UP to 36 SPM
需 要 馬 力	Horse power required	1HP x 1 ; 1/2 HP x 1 ; 1/4 HP x 1	3HP
淨 重	Net weight (approx.)	1270kgs	1200kgs
安裝面積及高度	Floor space overall height	2820L x 2120W x 1670 Hmm	2765L x 1800W x 1150 Hmm

* 規格如有變動，恕不另通知。 Subject to chang without notice.

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台灣省台中縣清水鎮清水里中正街43號
NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.
TEL:886-(04)2623-8181 FAX:886-(04)2623-2129

Web address: <http://www.shinican.com>

E-mail: shinican@ms15.hinet.net

經銷商：
AGENT：