

自動單槽鐵皮收料機

Automatic Strips Stacker

S-B37SA(L) 自動棧板式鐵皮收料機係針對當今製罐界對自動化需求日益增加所研發而成。採用PLC可程式控制，能配合波型裁剪機S-B26A(B)之速度自動將鐵皮收集成疊之自動收料機，不僅能減少直接人工，更可以增加產品外觀品質以滿足市場要求。使選配S-B37A(L)成為製罐界不可或缺之自動化利器。

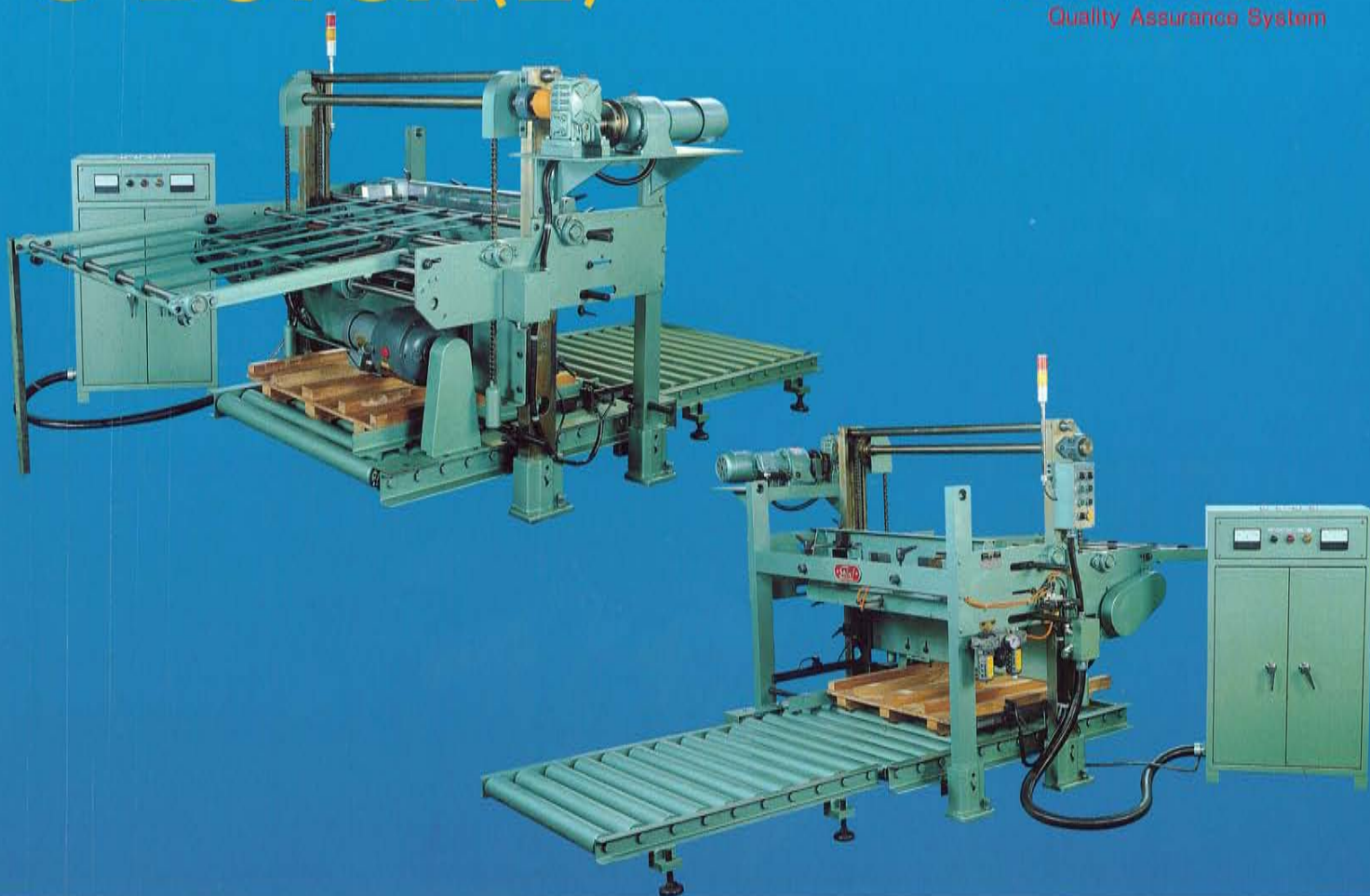
S-B37SA(L) Automatic pallet-type strips stacker is developed due to the requirement of automatic canmaking process. Equipped with PLC control system for strips stacking and piling. Connect with S-B26A(B) Automatic scroll shear not only save labor cost but also increase products quality to satisfy the most stringent demands of market.

S-B37SA(L)

Certified by

ISO-9001

Quality Assurance System



Shin-I
新 益

新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

自動單槽鐵皮收料機

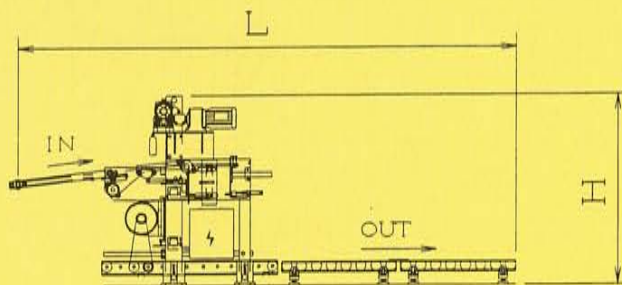
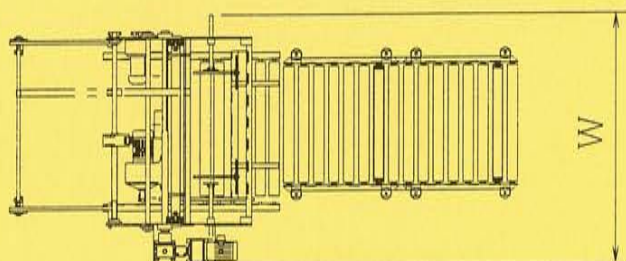
Automatic Strips Stacker

特點：

- 換型容易，調整快速。
- 鐵皮接觸面均硬鉻處理，避免擦傷。
- 多重安全設計能確保人機安全。
- PLC 控制料片堆積，升降作業，到一定高度後滾輪台自動後退。
- 利用重力堆積料片，馬口鐵或鋁片均能適用。
- 配合 S-B18-2(L) 自動鐵皮送料機能使罐蓋線自動化，適合一人多機管理。
- 配合鐵皮自動輸送機，能同時與多台 S-B18-2(L) 連線使用。

FEATURES:

- Easy for can size changeover and adjust.
- Strips guide with hard chromium plating.
- Multi safety design for machine and personnel safety.
- With PLC control system for strips automatic piling process.
- Gravity design for strips stack, suitable for steel and aluminum sheet.
- Piled strips can be fed to S-B18-2(L) Auto Strip Feeder for ends line auto making.
- Can be operated with auto robot strip feeding system for multi-set S-B18-2(L) working.



規格 (Specifications)

機 型	MACHINE TYPE	S-B37SA	SB-37SAL
適用鐵皮長度	Range of strip length	710~1060 mm	710~1060 mm
適用鐵皮寬度	Range of strip width	115~300 mm	204~365 mm
每 分 鐘 產 能	Capacity per minute	80 STRIPS	50 STRIPS
需 要 馬 力	Horse power required	1/2HP x 2, 1/4HP x 1	1/2HP x 2, 1/4HP x 1
需要壓縮空氣	Compressed air required	10L/MIN. x 3 BAR	10L/MIN. x 3 BAR
淨 重	Net weight(approx.)	1050 kgs	1100 kgs
安裝面積高度	Floor space overall height	3600L x 2020W x 1700H mm	3600L x 2020W x 1700H mm

※規格如有變更，恕不另通知 Subject to change without notice.

新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

台灣省台中縣清水鎮清水里中正街43號
NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.
TEL:886-(04)2623-8181 FAX:886-(04)2623-2129

Web address: <http://shinican.com>

E-mail: shinican@ms15.hinet.net

經銷商：
AGENT：