

自動立式罐胴縮頸反邊機

Automatic Vertical Single Necker With Flanger

S-B54(H)自動立式罐胴縮頸反邊機採用直立
式設計使其能與自動封罐機直接連線作業。
罐身由分罐螺桿及罐身轉盤帶入，經由鎢鋼
縮頸外模引導縮頸成型，然後經由滾輪式反
邊模反邊成型。浮動式縮頸內模避免皺紋產
生。滾輪式反邊係由數個旋轉之小滾珠對罐
身緣擠壓成型。浸油式自動循環潤滑系統及
多重安全設計，使維修保養容易且換型簡便
快速。

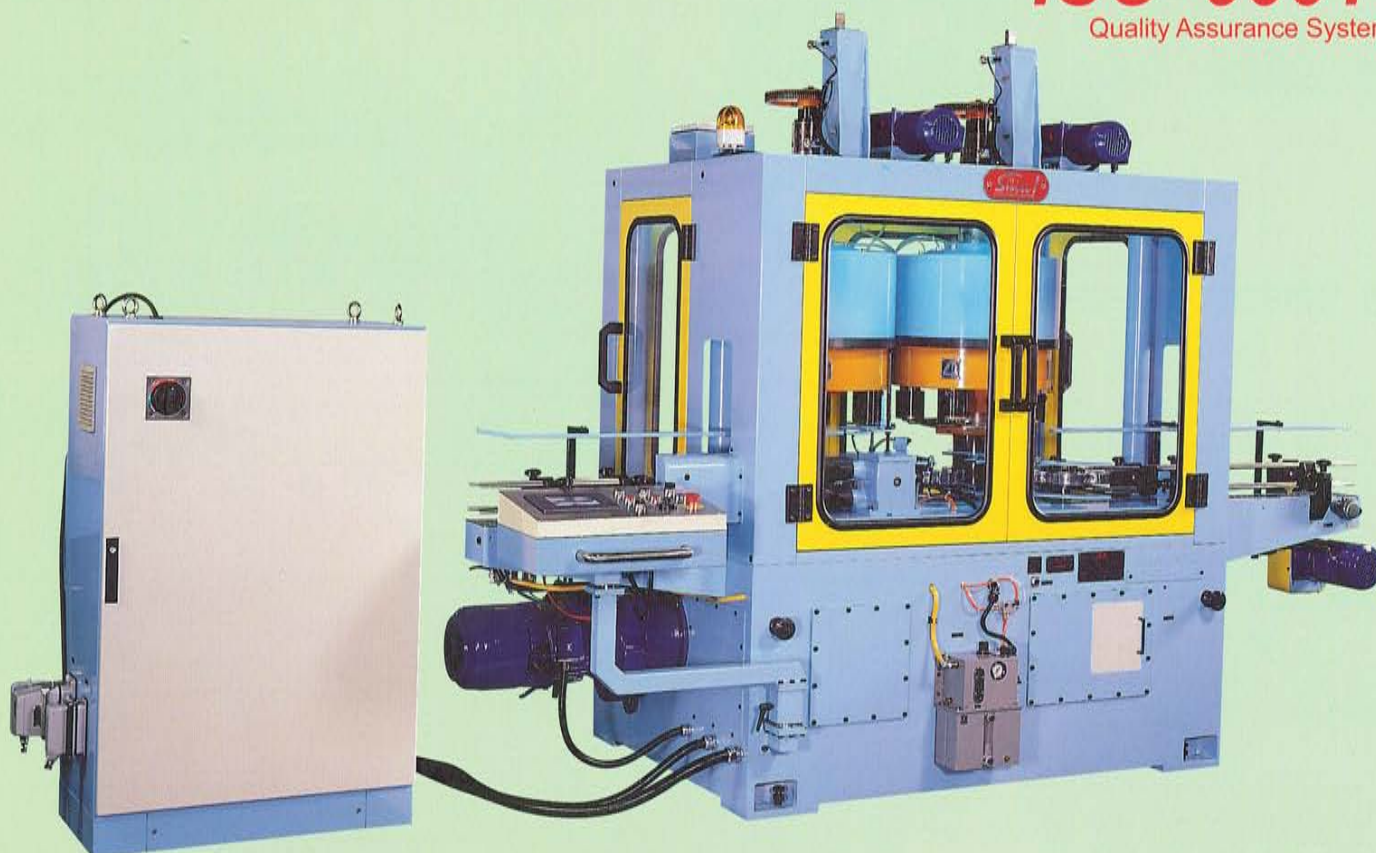
S-B54(H)Automatic Vertical Single Necker with
Flanger with vertical design is easily linked and
work together with automatic double seamer.
Can cylinder is carried by a timing screw and
a turret. Neck is formed due to guidance from
a shaped outer necking die made of tungsten
carbide. Floating inner die is to prevent wrinkle.
Then, necked can is flanged by spin flanging die.
Spin flanging works by several turning rollers to
squeeze can fringe. With recycleable centralized
lubricating system and multiple safety devices,
easy for maintenance and can size changeover.

S-B54(H)

Certified by

ISO-9001

Quality Assurance System



新益機械工廠股份有限公司
SHIN I MACHINERY WORKS CO., LTD.

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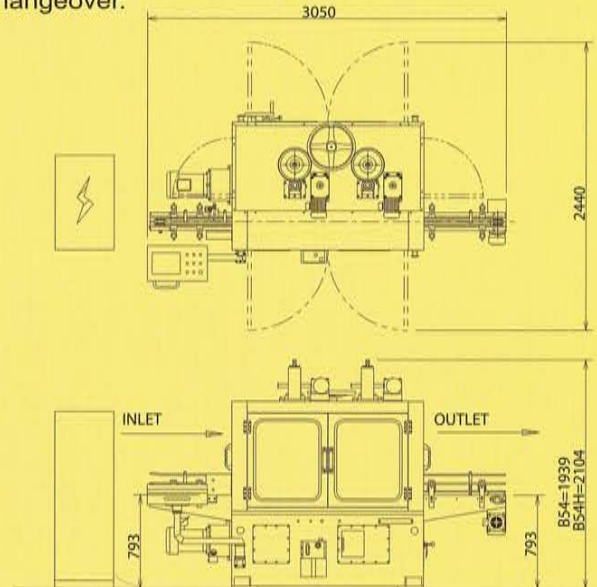
特點：

- 直立式入出罐，可直接與封罐機連接作業。
- 裝置可循環式集中潤滑系統，保養方便。
- 使用人機介面（觸控螢幕）控制系統及變頻器作設定及無段變速控制。
- 與罐身接觸面均硬鉻處理或使用乙稀龍，防止擦傷。
- 全機自動控制系統能配合客戶全線自動化需要。
- 安全設計完善，確保機台及人員安全。
- 罐高調整由馬達帶動，換型容易。



Feature:

- Vertical design easy to connect with auto double seamer.
- Recycleable central control lubricating system.
- Use human-machine interface (touchable screen) control system and inverter for set up and variable speed control.
- Can guide and Turrets with hard chromium plating or Nylon material.
- Full Automatic Control system for Can making line requirement.
- Multi-safety design for machine and personnel safety.
- Can height adjustment driven by motors, easy for changeover.



規格 SPECIFICATIONS:

機 型 MACHINE TYPE	S-B54	S-B54H
適 用 罐 徑 Range of Can Dia.	200~401 D	200~401 D
適 用 罐 高 Range of Can Height	70~180 mm	90~305 mm
每 分 鐘 產 能 Capacity per minute	8H : Up to 800 CPM 12H : Up to 1200 CPM	4H : Up to 300 CPM 8H : Up to 500 CPM
需 要 馬 力 Horse Power Required	5 HP (7.5 HP)	3 HP (5 HP)
安 裝 面 積 及 高 度 Floor Space Overall Height	3050Lx2440Wx1940H mm	3050Lx2440Wx2105H mm
淨 重 Net Weight(approx)	4200 ~ 5000 kgs	3800 ~ 4200 kgs

※12時，200D~301D：12H Workable Can Dia. 200D~301D.

※規格如有變更，恕不另通知 Subject to change without notice.

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