

自動立式罐胴滾加強環機採(雙輪式)

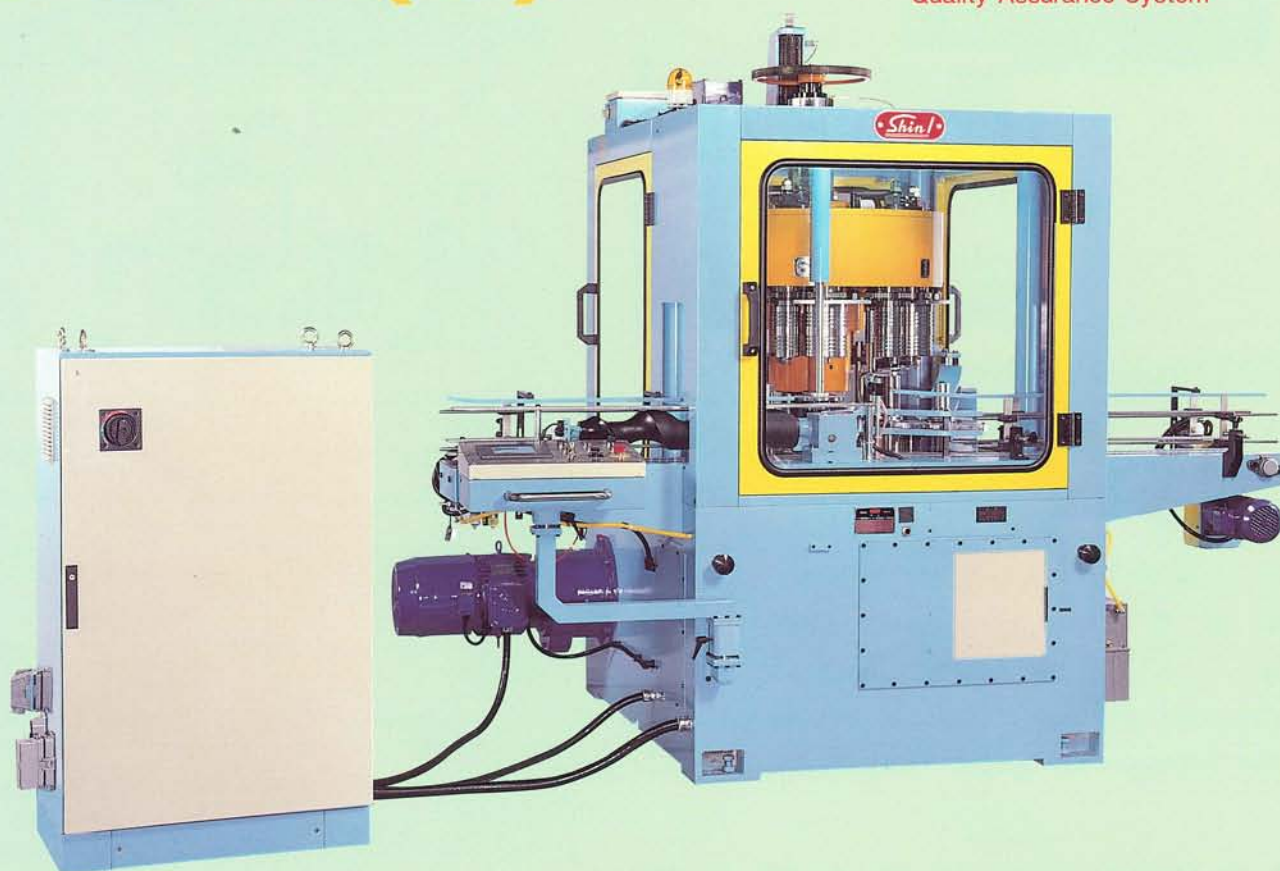
AUTOMATIC VERTICAL BEADING MACHINE (TWO ROLLER TYPE)

S-B73(S)自動立式罐胴滾加強環機採用直立設計使其能與自動封罐機直接連線作業。反邊罐身由分罐螺桿及罐身轉盤帶入，並由托罐盤推升使滾環內輪進入罐身，滾環外輪藉由偏心軸作用靠內輪對罐身壁擠壓成型。托罐盤附有兩孔用以支持兩只滾環輪以得均勻加強紋。浸油式自動循環潤滑系統及多重安全設計，使維修保養容易且換型簡便快速。

S-B73(S) Automatic Vertical Beading Machine with vertical design is easily linked and work together with automatic double seamer. Flanged can is carried by a timing screw and a turret and is lifted up by a lifter plate to let inner beading roller enter can inside. Two holes on the lifter support two beading rollers so as to get perfect and even bead clusters. Bead clusters are created due to pressing between outer beading roller and inner beading roller. With recycleable centralized lubricating system and multiple safety devices, easy for maintenance and can size changeover.

S-B73(S)

Certified by
ISO-9001
Quality Assurance System



新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

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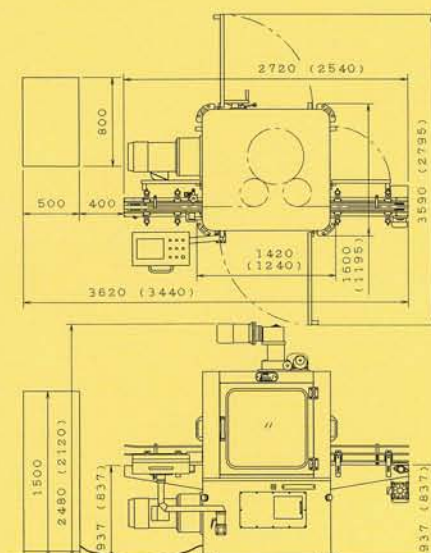
特點：

- 採用雙輪補強機構，補強紋平均。
- 直立式入出罐，可直接與封罐機連線作業。
- 裝置可循環式集中潤滑系統，保養方便。
- 與罐身接觸面均硬鉻處理或使用乙稀龍，防止擦傷。
- 全機自動控制系統能配合客戶全線自動化需要。
- 使用人機介面（觸控螢幕）控制系統及變頻器作設定及無段變速控制。
- 安全設計完善，確保機台及人員安全。



FEATURES:

- Equipped with two beading rollers for individual can body beading.
- Vertical design easy to connect with auto double seamer.
- Recycleable central control lubricating system.
- Can guide and Turrets with hard chromium plating or Nylon material.
- Full automatic control system for production line control.
- Uses human-machine interface (touchable screen) control system and inverter for set up and variable speed control.
- Multi-safety design for machine and personnel safety.



規格 (Specification):

機 型 MACHINE TYPE	S-B73 (6H)	S-B73S (8H)
適 用 罐 徑 Range of can dia.	401 ~ 700 D	202 ~ 401 D
適 用 罐 高 Range of can height	90 ~ 280 mm	60 ~ 180 mm
每 分 鐘 產 能 Capacity per minute	Up to 200 CPM	Up to 500 CPM
需 要 馬 力 Horse power required	7.5, 1/2 Hp	7.5, 1/2 Hp
淨 重 Net weight (approx.)	6000 kgs	4500 kgs
安裝面積及高度 Floor space overall height	3620L × 3590W × 2480Hmm	3440L × 2800W × 2100Hmm

* 規格如有變動，恕不另通知。 Subject to change without notice.

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SHIN-I MACHINERY WORKS CO., LTD.

台灣省台中縣清水鎮清水里中正街43號
NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.
TEL:886-(04)2623-8181 FAX:886-(04)2623-2129

Web address: <http://www.shinican.com>

E-mail: shinican@ms15.hinet.net

經銷商：
AGENT：