

自動立式罐胴滾壓縮頸反邊封罐機

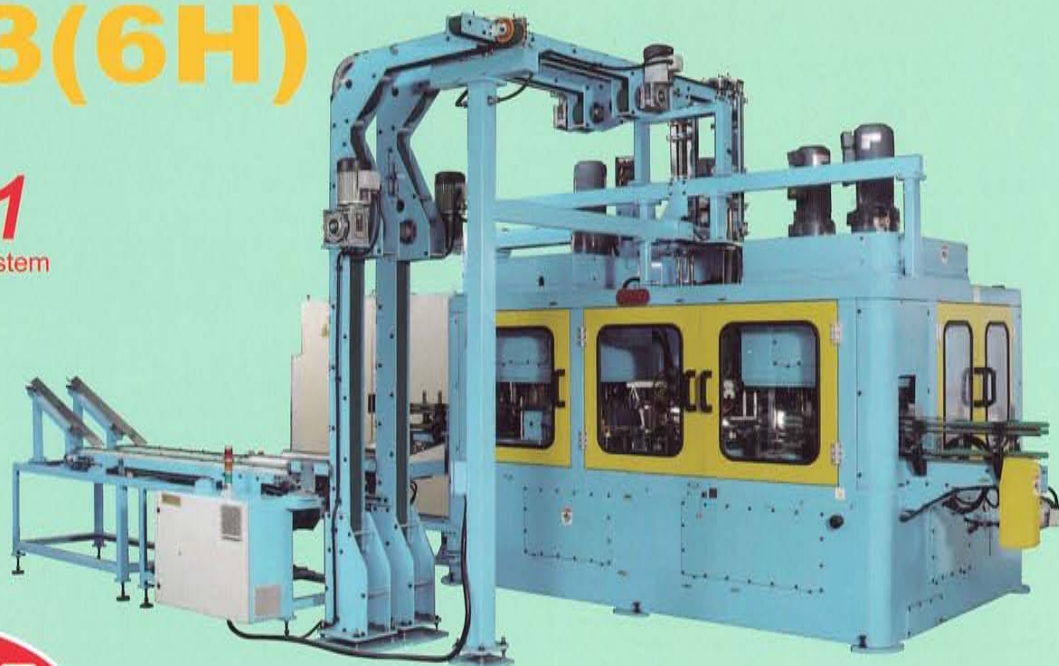
Automatic Vertical Spin Flow Necker, Flanger with Twin Seamers

S-B93(6H)

Certified by

ISO-9001

Quality Assurance System



高壓噴霧罐專用
For Aerosol Can



Shin-I
新 益

新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

S-B93自動立式罐胴滾壓縮頸反邊封罐機為高壓噴霧罐專用之四合一綜合機，採用直立式設計使其能與週邊設備直接連線作業。罐身由分罐螺桿及罐身轉盤帶入，經由第一站滾壓輪擠壓罐身而微縮頸及反邊，再經由第二站滾壓輪擠壓罐身再縮頸及反邊成最後尺寸。第三站及第四站分別由捲封輪執行底蓋及上蓋之捲封。底蓋及上蓋由自動送蓋輸送機經由夾蓋裝置及分割刀由上部送入封罐系統，兩端封好之罐身經由罐身轉盤帶出。浸油式自動循環潤滑系統潤滑上部及本台下方傳動機構，使維修保養容易。



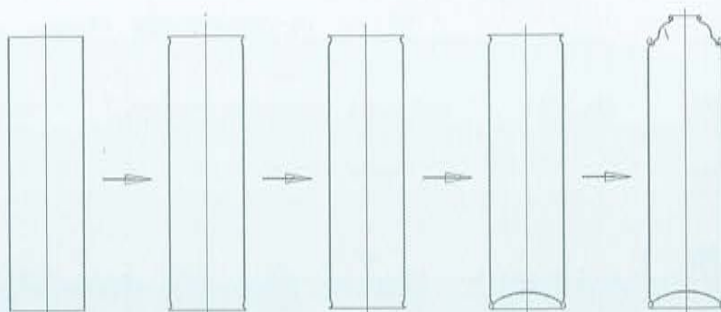
Spin flow necking & flanging
滾壓式縮頸及反邊



End magazines
落蓋座

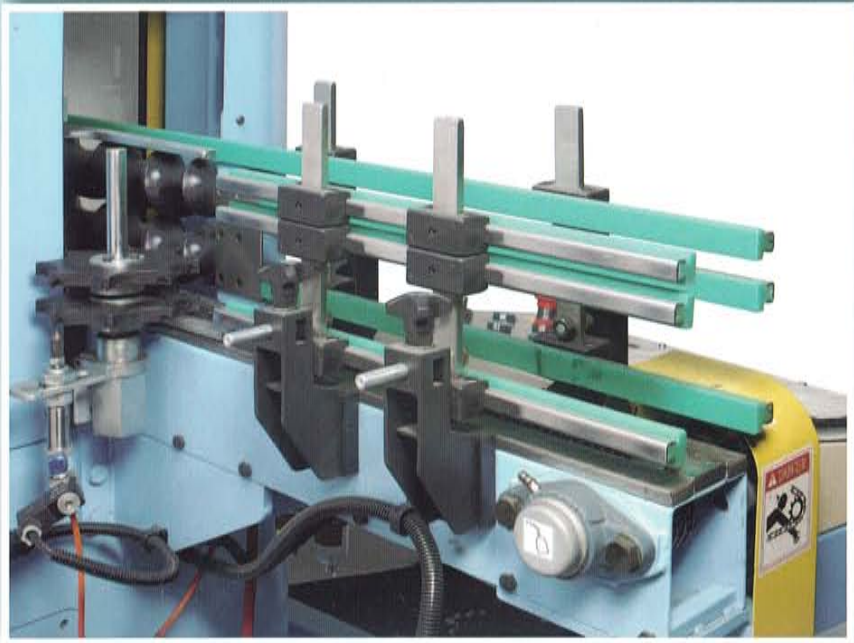


Seaming
捲封

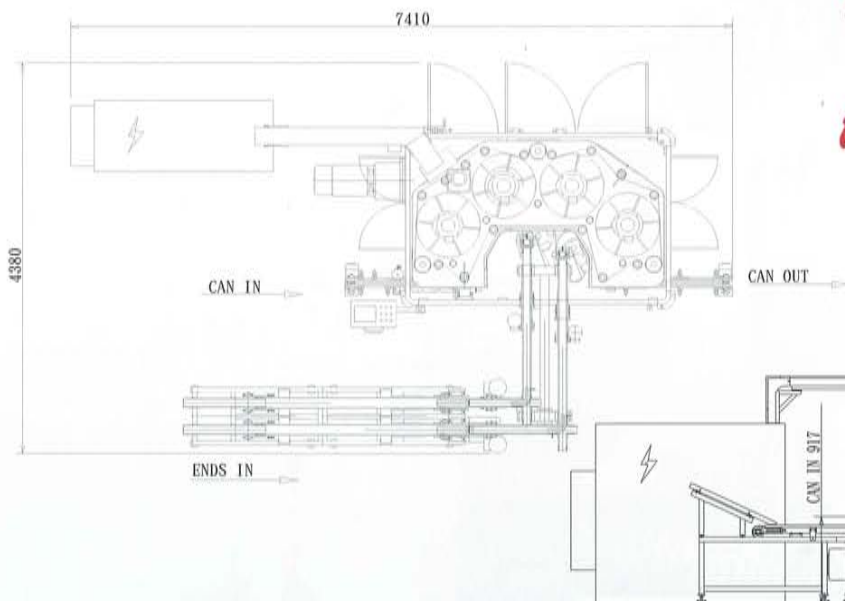




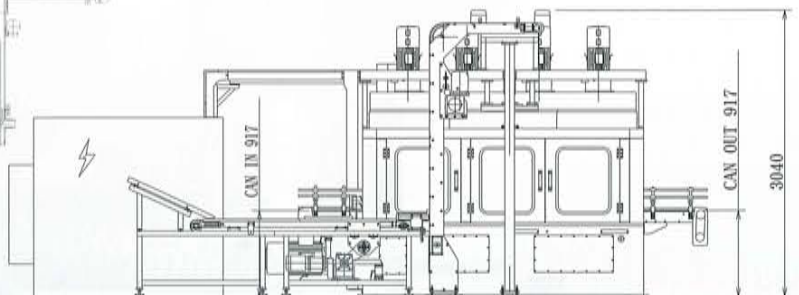
End feeding system
送蓋系統



Entrance timing screw
入口分罐螺桿



*Best choice
for Aerosol Can !*



S-B93 Automatic Vertical Spin Flow Necker, Flanger with Twin Seamers is specially designed for aerosol can, vertical design is easily linked and worked together with other machines. On station 1 and 2, spin flow system is introduced to easily neck and flange can cylinders made of hard DR tinplate for free wrinkle. On station 3 and 4, bottom end and top end is to be closed by seaming rollers and chucks. Top end and bottom end are fed into seaming system from top through conveyors and two end magazines with two knives each set. Both side seamed can is carried away by a turret. With recycleable centralized lubricating system to lubricate top and bottom transmission system, easy for maintenance.

自動立式罐胴滾壓縮頸反邊封罐機

Automatic Vertical Spin Flow Necker, Flanger with Twin Seamers

特點：

- 滾壓式設計，適用於硬質薄鐵皮。
- 四功能合一直立式入出罐，可直接與週邊設備連接作業。
- 裝置可循環式集中潤滑系統，保養方便。
- 使用人機介面（觸控螢幕）控制系統及變頻器作設定及無段變速控制。
- 與罐身接觸面均硬鉻處理或使用乙稀龍，防止擦傷。
- 安全設計完善，確保機台及人員安全。
- 罐高調整由馬達帶動配合電子尺，換型容易。
- 罐身轉速於各站均可調整以達最佳功能。
- 雙落蓋座各配備雙螺旋分蓋刀，分割確實。
- 落地式雙槽送蓋系統，節省人力。
- 全機自動控制系統能配合客戶全線自動化需要。

FEATURES:

- Spin flow system suitable for hard and thin tinplate.
- Vertical four stations in one design easy to connect with other machines.
- Recycleable central control lubricating system.
- Use human-machine interface (touchable screen) control system and inverter for set up and variable speed control.
- Can guide and Turrets with hard chromium plating or Nylon material.
- Full Automatic Control system for Can making line requirement.
- Can height adjustment driven by motors, a digital ruler is introduced, easy for changeover.
- Can body turning speed is adjustable on each station to get excellent performance.
- Each end magazine is equipped with twin spiral separating knives.
- Ground level two lane end feeding system to save manpower.
- Multi-safety design for machine and personnel safety.

規格 SPECIFICATIONS:

機 型 MACHINE TYPE	S-B93(6H)
適 用 罐 徑 Range of Can Dia.	Φ 45~73 mm
適 用 罐 高 Range of Can Height	65~340 mm
每 分 鐘 產 能 Capacity per minute	Up to 400 CPM
需 要 馬 力 Horse Power Required	20 HP x 1, 5 HP x 4, 2 HP x 1, 1/2 HP x 3
安裝面積及高度 Floor Space Overall Height	7410 L x 4380 W x 3040 H mm
淨 重 Net Weight(approx)	13000 kgs

※ 規格如有變更，恕不另通知 Subject to change without notice.

新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

台灣省台中縣清水鎮清水里中正街43號
NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.

TEL:886-(04)2623-8181 FAX:886-(04)2623-2129

Web address: <http://www.shinican.com>

E-mail: shinican@ms15.hinet.net

經銷商：
AGENT：