

五加侖方蓋自動塗膠乾燥機

AUTOMATIC FIVE GALLON SQUARE END LINING AND DRYING MACHINE

S-D25五加侖方蓋自動塗膠乾燥機適用於五加侖鐵底蓋密封膠之塗佈及乾燥。捲緣之罐蓋經由落蓋座之分割刀分離後由線性軸承引導之送蓋滑桿送入塗膠站。二組電子式噴槍經由電眼及計時器控制塗膠時間將密封膠均勻塗佈於罐蓋緣。罐蓋於乾燥爐內由螺桿引導上下並經由循環式電熱所產生之熱氣乾燥之。構造簡單及多重安全設計，操作及保養容易。

S-D25 Automatic Five Gallon Square End Lining and Drying Machine is designed for five gallon tin bottom end. Curled end is separated by a pair of separating knives on the end magazine; then, end is smoothly fed forward via two end pushing bars guided by linear bearings. Two sets of electronic lining guns undertake compound lining. Lining time is controlled by a sensor and a timer. Lined ends are guided by several transfer screws up and down inside the drying oven. Heating air is created and recycled through two sets of electric heater and blower. Simple structure and multiple safety devices, easy for operation and maintenance.

S-D25



Certified by

ISO-9001

Quality Assurance System



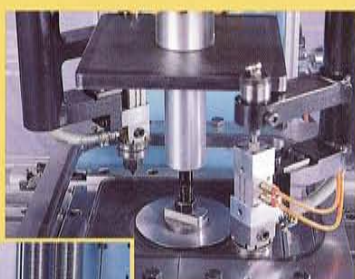
新益機械工廠股份有限公司
SHIN-I MACHINERY WORKS CO., LTD.

五加侖方蓋自動塗膠乾燥機

AUTOMATIC FIVE GALLON SQUARE END LINING AND DRYING MACHINE

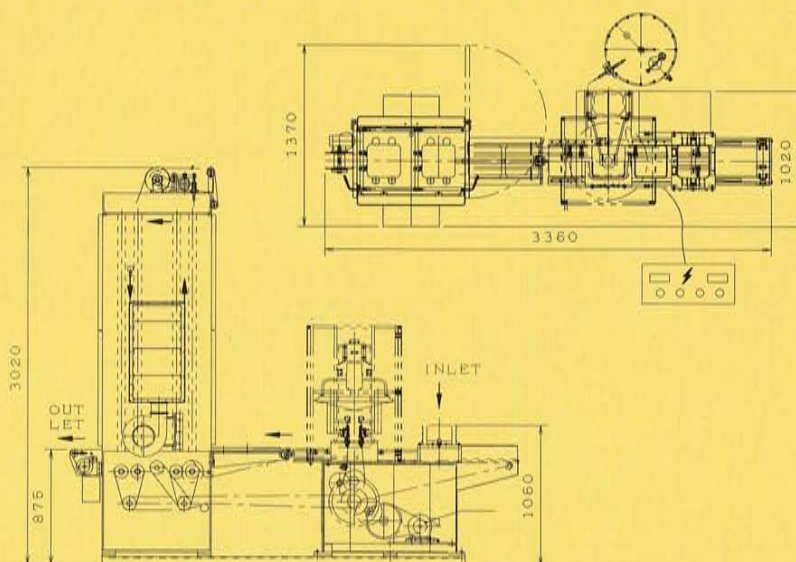
特點：

- 使用二組電子式噴槍，塗膠時間正確，塗膠量之調整容易且塗佈均勻美觀。
- 落蓋座附搖擺式擋刀，減少罐蓋擦傷。
- 立式乾燥爐，佔地面積少。
- 自動溫度控制裝置，乾燥溫度可任意設定及保持。
- 罐蓋於乾燥爐內上下移動，乾燥時間充足。
- 可依客戶需求增加第二乾燥爐。
- 設計簡單，易於操作及保養。



FEATURES:

- With a pair of electronic lining gun, easy for compound volume and lining time adjust, and get perfect compound distribution.
- End magazine with swing stoppers, reduce scratch on ends.
- Vertical drying oven design, save space.
- Auto temperature control to keep and adjust suitable curing temperature.
- Ends move up and down inside oven, enough drying time.
- Secondary oven can be added on customer's request.
- Simple design, easy for operation and maintenance.



規格 (Specification):

機 型	MACHINE TYPE	D25	
罐蓋尺寸範圍	Range of end size	218 × 218 ~ 250 × 250 mm	
每分鐘產能	Capacity per minute	Up to 65 ends/min.	
需要馬力及電熱	Horse power required and heater	主馬達	Main motor 2 HP×1
		罐蓋排出馬達	End discharge motor 100W×1
		強力吹風機	Blower 1/4 HP×2
		電熱	Heater 20KW
需要壓縮空氣	Compressed air required	1Kg/cm ² × 10 L/min.	
淨重	Net weight (approx.)	2250Kgs	
安裝面積及高度	Floor space overall height	3360L×1370W×3020Hmm	

* 規格如有變動，恕不另通知。 Subject to chang without notice.

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