

自動爪蓋成形塗膠機

AUTOMATIC TWIST OFF CAP FORMING AND LINING MACHINE

S-D29 自動爪蓋成形及塗膠機適用於各種規格爪蓋的成形與塗膠。已經完成預摺邊之蓋身，由精密間歇轉蓋盤送入，然後經由沖壓式成型模完成爪蓋製造。塗膠裝置使用電子噴槍，調整膠量容易快速。儲膠桶裝有保溫加熱器，能任意調整溫度。發泡膠經由幫浦加壓後，推送到電子式噴槍，完成爪蓋噴膠後；爪蓋被送入甩膠軋頭，使高黏度之發泡膠能均勻分布在蓋緣。

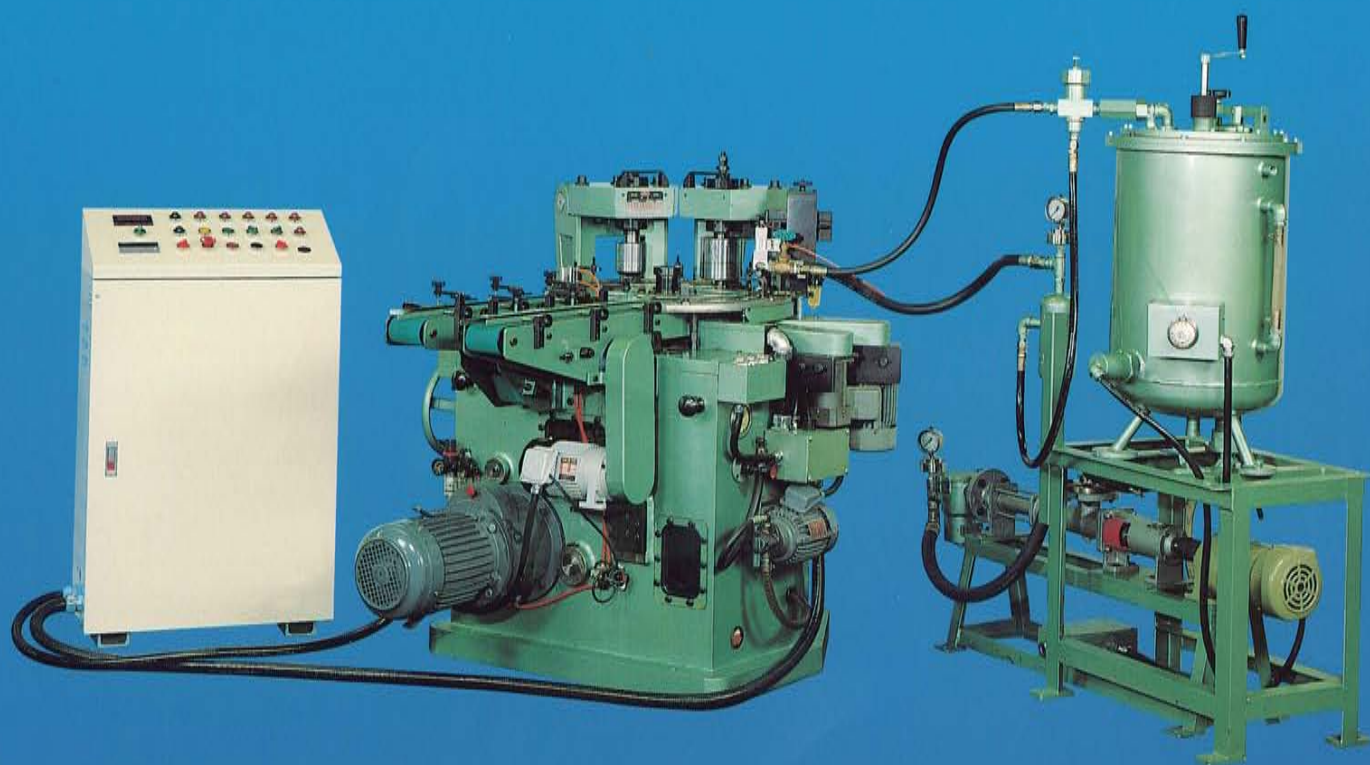
S-D29 is designed for twist off caps forming and lining. The pre-curved caps fed from inlet conveyor to index transfer turret then to 1st station (inward complete curling) and 2nd station (knurl forming) to form the cap; then caps are transferred to 3rd and 4th station for compound lining and spraying out evenly by means of spinning chuck. A pump is equipped to pressurize and deliver the compound to electrical gun for shooting. Besides, a heating element in the compound tank keeps constant temperature on the high viscosity compound

S-D29

Certified by

ISO-9001

Quality Assurance System



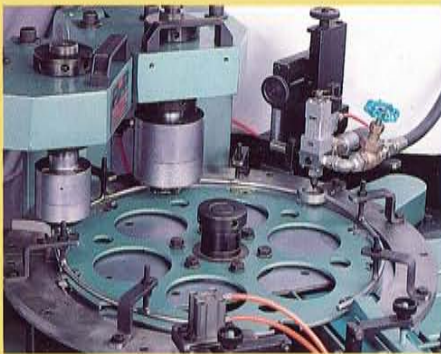
新益機械工廠股份有限公司
SHIN I MACHINERY WORKS CO., LTD.

自動爪蓋成形塗膠機

AUTOMATIC TWIST OFF CAP FORMING AND LINING MACHINE

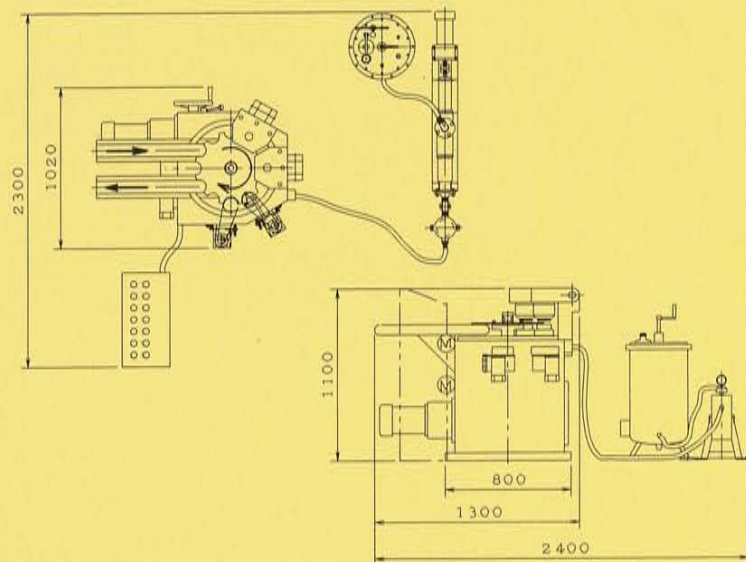
特性：

- 機台結構堅固，適用於各種尺寸之爪蓋製造。
- 使用變頻控制轉速與全線自動控制，前後段連線容易。
- 自動潤滑系統裝置，保養維護極容易簡便。
- 設計簡單，易於調整操作及換型。
- 使用電眼式作無蓋不塗膠控制。
- 與蓋身接觸零件均使用不銹鋼或鍍硬鉻處理。



Features:

- Very sturdy structure of machine, suitable for most of cap production.
- With Inverter for output and automatic control, easy for full line connection.
- Mounted with auto lubricating system, simplify greasing and maintenance.
- Easy for cap size changeover and adjustment.
- Use Sensor for No Cap No Lining control.
- All parts contacting the caps are made of stainless steel or being hard chromium plated.



規格 (Specifications) :

機 型	MACHINE TYPE	S-D29
爪蓋適用範圍	Range of cap dia.	φ 30~85mm
爪蓋適用高度	Range of cap height	10~20mm H
馬口鐵規格	Tinplate specifications	T3~T4; <0.30mm t
每分鐘產能	Capacity per minute	Up to 200CPM ; Depending on cap size
需要馬力	Horse power required	3HPX1 ; 1/2 HPX1 ; 1/4 HPX2 ; 90WX2
安裝面積及高度	Floor space overall height	1800L X 2700W X 1610H mm
淨 重	Net weight(approx.)	950kgs

規格如有變更，恕不另通知 Subject to change without notice.

TEL:886-(04)-2623-8181
FAX:886-(04)-2623-2129

新益機械工廠股份有限公司

台灣省台中縣清水鎮清水里中正街43號
SHIN I MACHINERY WORKS CO., LTD.

NO.43 CHUNG-CHENG STREET, CHING SHUI, TAICHUNG, TAIWAN.

TEL:886-(04)622-4166 FAX:886-(04)623-2129

Web address: <http://shinican.com.tw>

E-mail: shinican@ms15.hinet.net

經銷商：
 AGENT：